

Rockwell Commander 112, 114 Assembly Instructions



1. Carefully unpack contents of shipping carton and locate the drill, charger and battery. The battery may or may not be installed in the drill. Plug in the charger and charge the battery for at least one hour. You will need a 7/16" boxed wrench and a 1/8" Allen wrench to assemble your tug.
2. **MILWAUKEE DRILL:** Locate the 1/2" drive shaft and insert the end with one machined flat (1") into the hub of the drill. Be sure the flat aligns with the threaded set screw holes. **Apply blue thread lock to both set screws** and install **tightening securely** with a 1/8" Allen wrench being sure that they are centered on the flat of the drive shaft. Allow one-hour dry time before use. Install side handle into drill right or left side. Failure to follow this assembly procedure exactly will cause damage to the drive shaft and will not be covered under our warranty.
3. Visually check to see the foam drive shaft alignment insert installed 8" inside the handle tube end which inserts into the tug receiver. With the drive shaft installed in the drill, insert it into the expanded handle tube end and see that it slips through the foam alignment insert (A light source at the end of handle is helpful) and push the drill into the handle as far as it will go noting that it fits squarely to the drill collar and that drive shaft is centered in foam alignment insert. (Visually check inside handle end) Rotate drill per image above with Minimax label facing up. Tighten compression clamp to prevent drill from rotating in handle tube. Install charged battery.
4. Be sure the stainless steel compression clamp [Fig.1] is loosely fit onto the tug handle receiver 1/8" from the top. Install the handle into the tug receiver fully to depth mark (1-7/8") rotating as necessary or lightly "bumping" the drill trigger to engage the square drive socket. After engaging the square drive socket position drill per image above. Tighten compression clamp snugly. It is important that this connection is always tight when the tug is in use.
5. Familiarize yourself with the drill operation and assure that the drive roller rotates in both directions and the trigger rheostat functions properly.
6. The aircraft attachment device comes pre-installed on your tug. Remove locking pins from tug attach pins (Fig.2). Engage tug pins into tow bar plate from bottom side. With tug drive roller resting on tire, install locking pins through tug attach pins. Reverse to remove.
7. Push down on the tug handle and slowly pull the drill trigger all the way in to move your plane. When stopping, slowly let off on the drill trigger until plane stops. Avoid sudden starts and stops as this can damage the chain and transmission gears in your tug. Keep chain and axel bushings lubricated per ["Use and Care Guide"](#).

NEVER LEAVE TUG ATTACHED TO AIRCRAFT WHILE NOT IN USE!

Practice makes perfect! Thank you for buying a Minimax Aircraft Tug!

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